

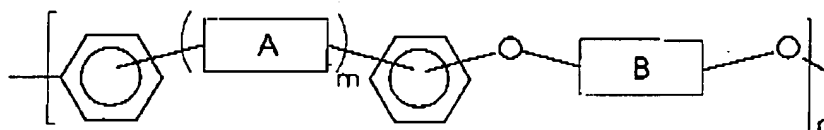
Application No. 10/722,326

AMENDMENTS TO THE CLAIMS:

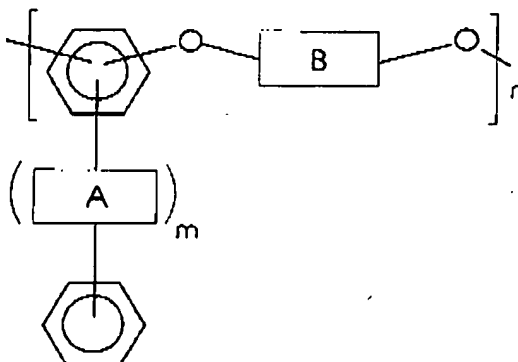
This listing of claims will replace all prior versions, and listings of claims in the application:

LISTING OF CLAIMS:

1. (Original) A process for preparing a branched polyarylene ether polymer which comprises (A) providing a reaction mixture which comprises (i) an optional solvent, (ii) a polyfunctional phenol compound of the formula $\text{Ar}(\text{OH})_x$ wherein $x \geq 3$ and wherein Ar is an aryl moiety or an alkylaryl moiety, provided that when Ar is an alkylaryl moiety at least three of the -OH groups are bonded to an aryl portion thereof, (iii) one or more linear polymers of the formula

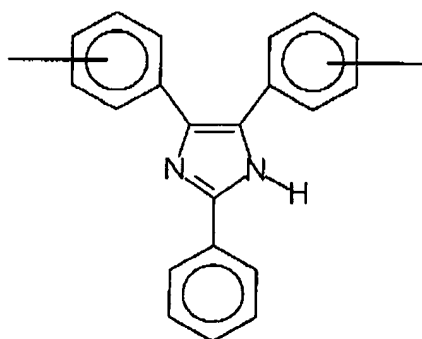
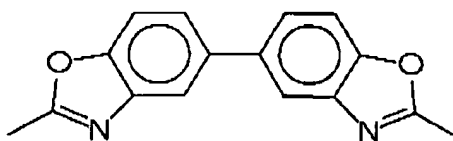
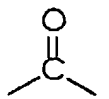
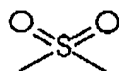
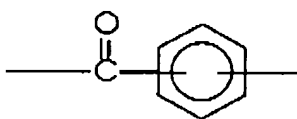
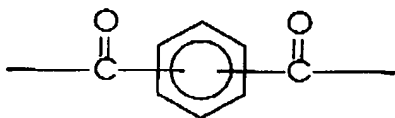


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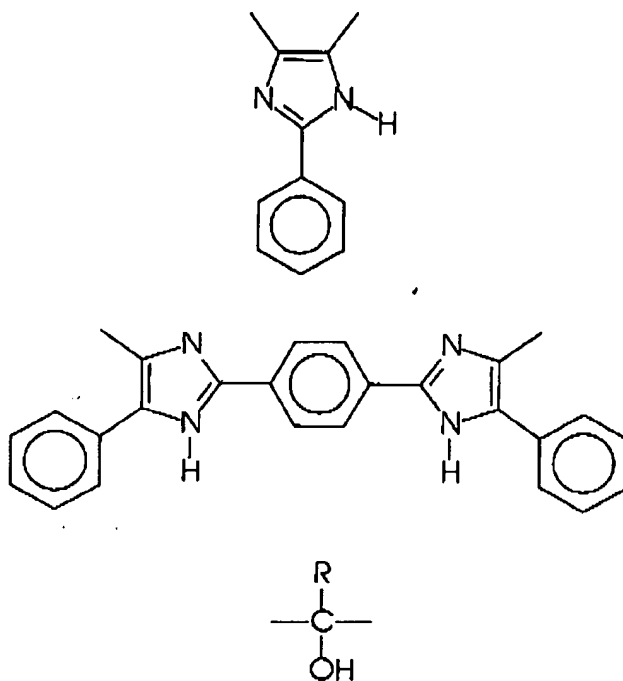


Application No. 10/722,326

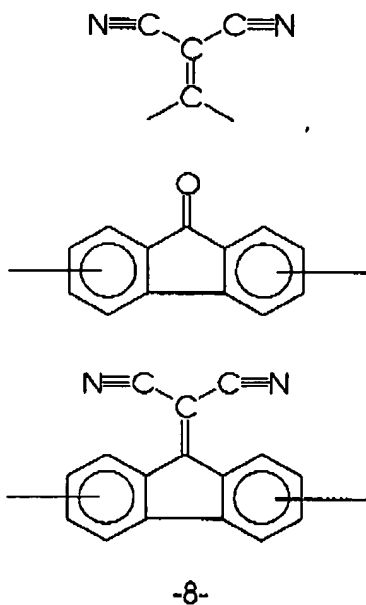
wherein each m , independently of the others, is an integer of 0 or 1,
each A , independently of the others, is



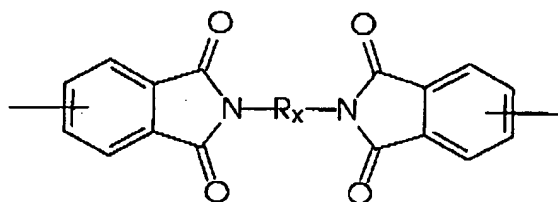
Application No. 10/722,326



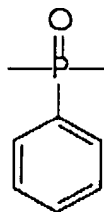
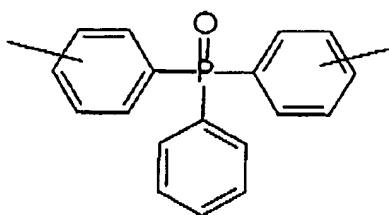
wherein R is a hydrogen atom, an alkyl group, an aryl group, an arylalkyl group, an alkylaryl group, or mixtures thereof,



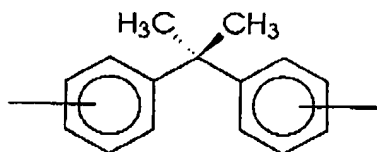
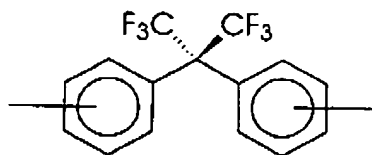
Application No. 10/722,326



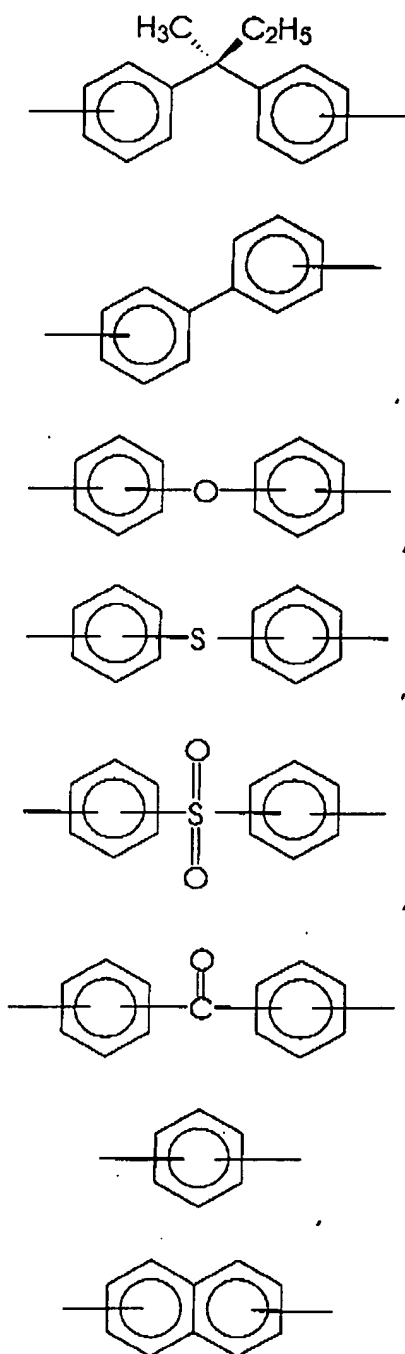
wherein R_x is an alkylene group, an arylene group, an arylalkylene group, an alkylarylene group, or mixtures thereof,



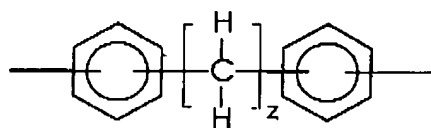
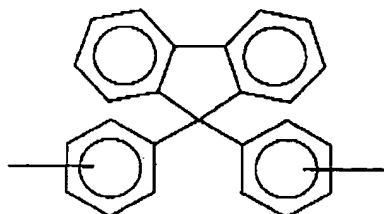
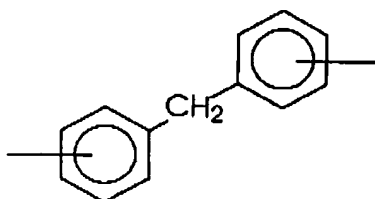
or mixtures thereof, each B, independently of the others, is



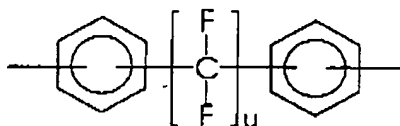
Application No. 10/722,326



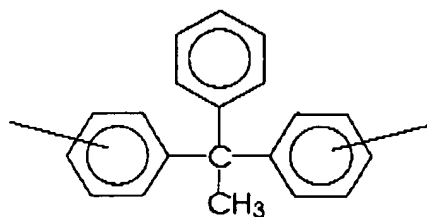
Application No. 10/722,326



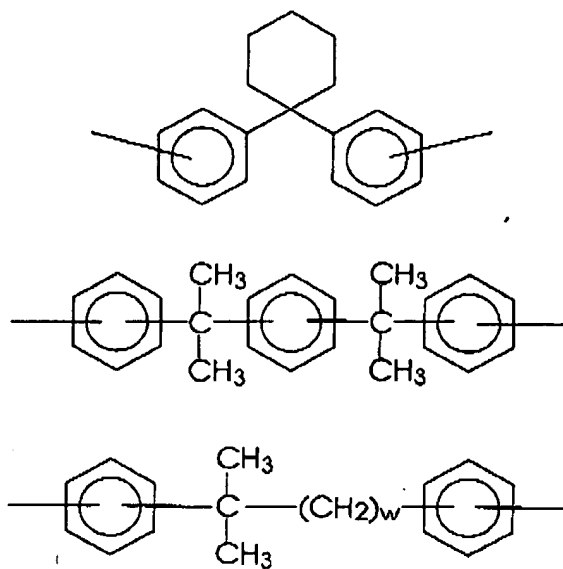
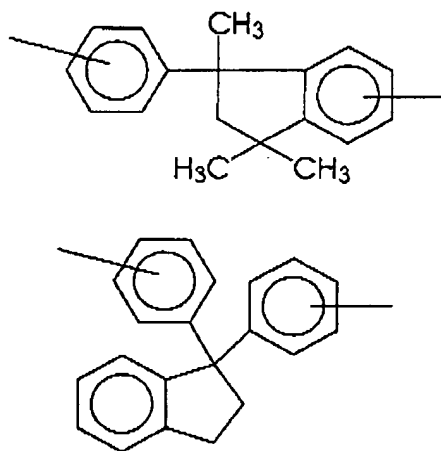
wherein z is an integer of from 2 to about 20,



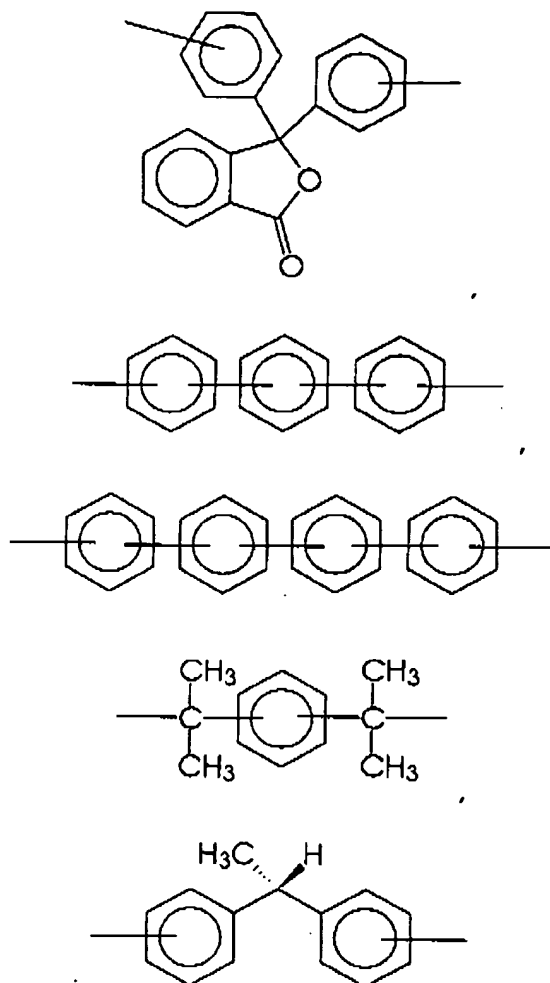
wherein u is an integer of from 1 to about 20,



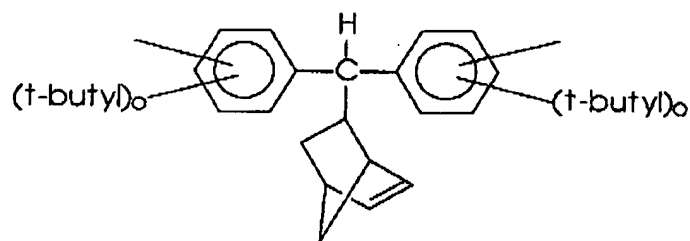
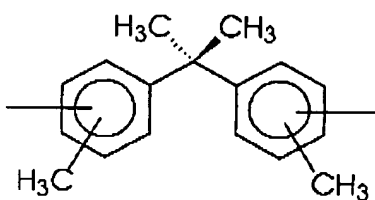
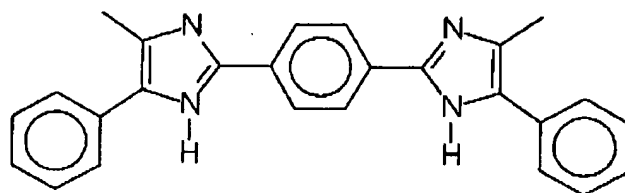
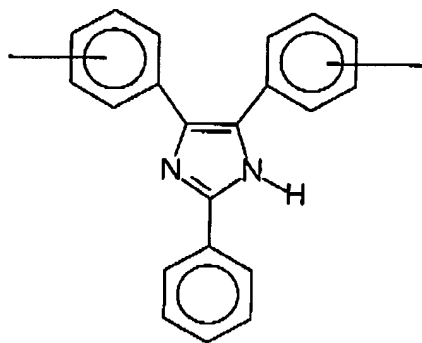
Application No. 10/722,326

wherein w is an integer of from 1 to about 20,

Application No. 10/722,326

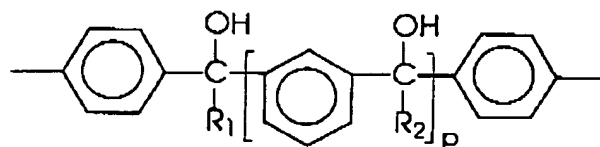


Application No. 10/722,326

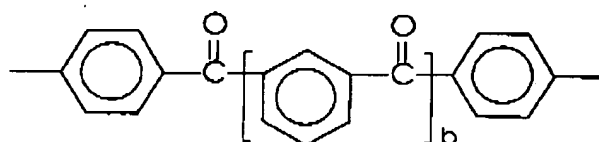


wherein each α , independently of the other, is an integer of 1, 2, 3, or 4,

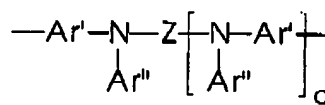
Application No. 10/722,326



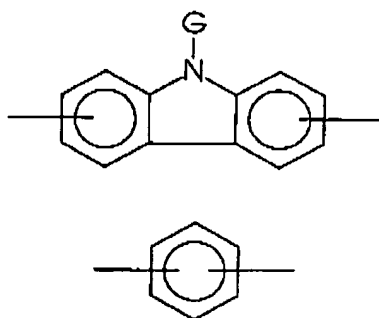
wherein R₁ and R₂ each, independently of the other, are hydrogen atoms, alkyl groups, aryl groups, arylalkyl groups, alkylaryl groups, or mixtures thereof, and p is an integer of 0 or 1.



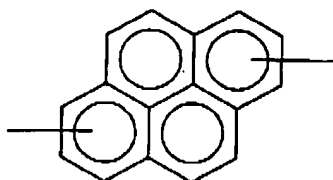
wherein b is an integer of 0 or 1.



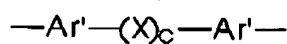
wherein (1) Z is



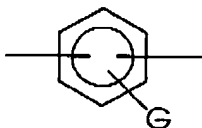
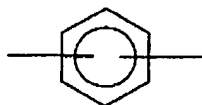
Application No. 10/722,326



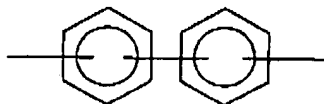
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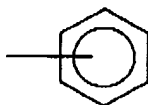
wherein c is 0 or 1; (2) Ar' is



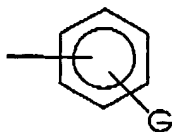
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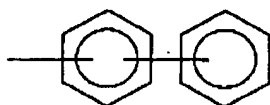
(3) G is an alkyl group selected from alkyl groups containing from about 2 to about 10 carbon atoms; (4) Ar'' is



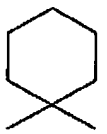
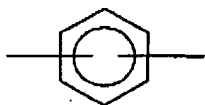
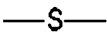
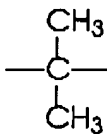
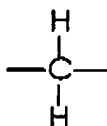
Application No. 10/722,326



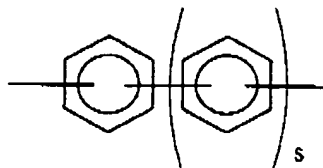
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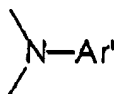
(5) X is



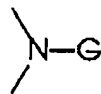
Application No. 10/722,326



wherein s is 0, 1, or 2,



or



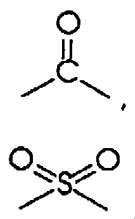
and (6) q is 0 or 1; or mixtures thereof, and n is an integer representing the number of repeat monomer units, (iv) optionally, a compound of the formula



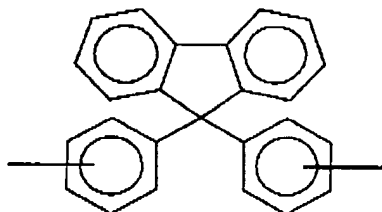
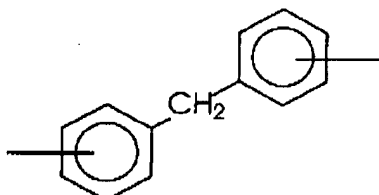
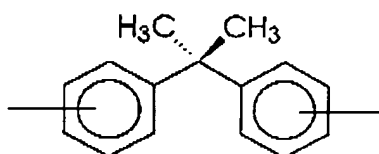
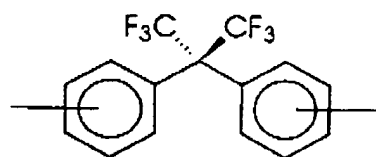
wherein a is an integer of from 1 to 5 and R' is a hydrogen atom, an alkyl group, an aryl group, an arylalkyl group, an alkylaryl group, or a mixture thereof, wherein two or more R' groups can be joined together to form a ring, and (v) a carbonate base; and (B) heating the reaction mixture and removing generated water from the reaction mixture, thereby effecting a polymerization reaction.

Application No. 10/722,326

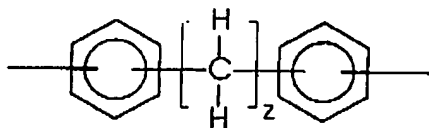
2. (Original) A process according to claim 1 wherein A is



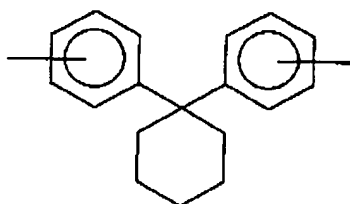
or a mixture thereof and B is



Application No. 10/722,326



wherein *z* is an integer of from 2 to about 20,



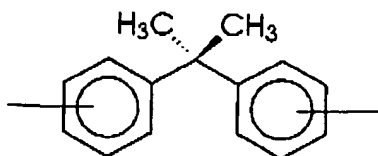
or a mixture thereof.

Application No. 10/722,326

3. (Original) A process according to claim 1 wherein A is



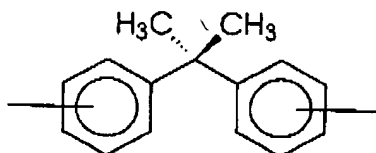
and B is



4. (Original) A process according to claim 1 wherein A is



and B is

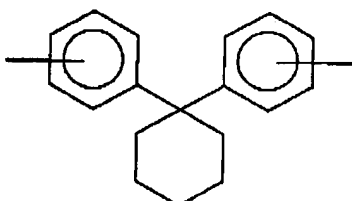


Application No. 10/722,326

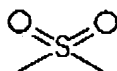
5. (Original) A process according to claim 1 wherein A is



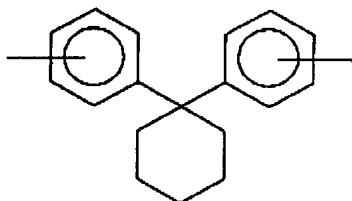
and B is



6. (Original) A process according to claim 1 wherein A is



and B is



7. (Original) A process according to claim 1 wherein Ar is a substituted aryl group or a substituted arylalkyl group.

8. (Currently Amended) A ~~polymer process~~ according to claim 1 wherein Ar is an unsubstituted aryl group or an unsubstituted arylalkyl group.

Application No. 10/722,326

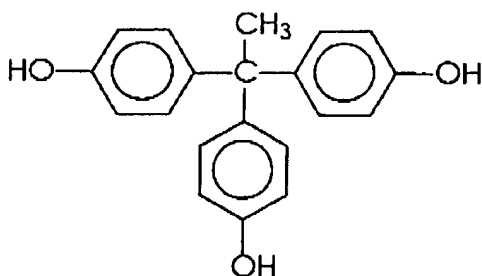
9. (Currently Amended) A ~~polymer process~~ according to claim 1 wherein Ar is an aryl group having one or more hetero atoms therein or an arylalkyl group having one or more hetero atoms therein.

10. (Currently Amended) A ~~polymer process~~ according to claim 9 wherein the one or more hetero atoms is oxygen, nitrogen, sulfur, silicon, phosphorus, or a mixture thereof.

11. (Currently Amended) A ~~polymer process~~ according to claim 1 wherein Ar is an aryl group having no hetero atoms therein or an arylalkyl group having no hetero atoms therein.

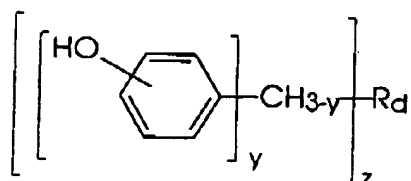
12. (Original) A process according to claim 1 wherein x is 3.

13. (Original) A process according to claim 1 wherein the polyfunctional phenol is

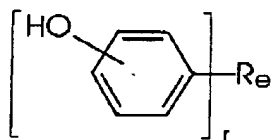


Application No. 10/722,326

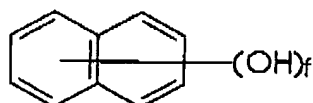
14. (Original) A process according to claim 1 wherein the polyfunctional phenol is (a) of the formula



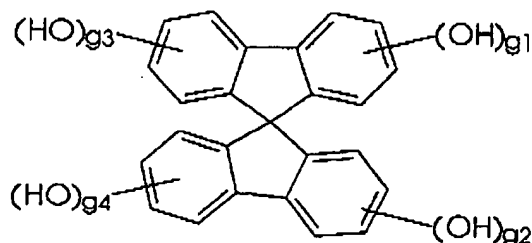
wherein y is an integer of 1, 2, or 3, z is an integer representing the number of HO- ϕ -CH₃-Y groups on R_d, and R_d is a monovalent moiety; (b) of the formula



wherein r is an integer of at least about 3 and R_e is an alkyl group, an aryl group, an arylalkyl group, or an alkylaryl group; (c) of the formula

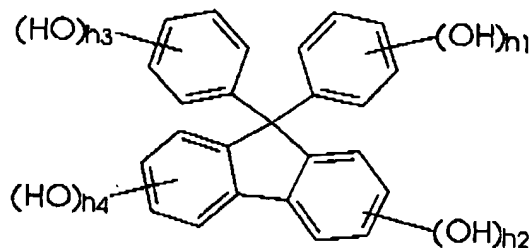


wherein f is an integer of at least 3, (d) of the formula

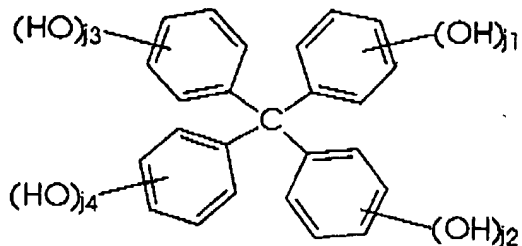


wherein g₁, g₂, g₃, and g₄ are each integers of 0, 1, 2, 3, or 4, provided that the sum of g₁+g₂+g₃+g₄ ≥ 3, (e) of the formula

Application No. 10/722,326



wherein h_1 , h_2 , h_3 , and h_4 are each integers of 0, 1, 2, 3, or 4, provided that the sum of $h_1+h_2+h_3+h_4 \geq 3$, (f) of the formula



wherein j_1 , j_2 , j_3 , and j_4 are each integers of 0, 1, 2, 3, or 4, provided that the sum of $j_1+j_2+j_3+j_4 \geq 3$, or (g) mixtures thereof.

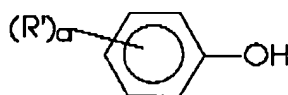
Application No. 10/722,326

15. (Original) A process according to claim 1 wherein the polyfunctional phenol is 1,1,3-tris(2-methyl-4-hydroxy-5-tert-butylphenyl)butane, 3,3,3',3'-tetramethyl-1,1'-spirobisindane-5,5',6,6'-tetrol, pyrogallol, 1,2,4-benzenetriol, phloroglucinol dihydrate, dithranol, nordihydroguaiaretic acid, C-methylcalix(4)resorcinarene, C-undecylcalix(4)-resorcinarene monohydrate, catechin hydrate, epicatechin, or mixtures thereof.

16. (Original) A process according to claim 1 wherein a solvent is present.

17. (Original) A process according to claim 16 wherein the solvent is N,N-dimethylacetamide, sulfolane, dimethyl formamide, dimethyl sulfoxide, N-methyl pyrrolidinone, hexamethylphosphoric triamide, or mixtures thereof.

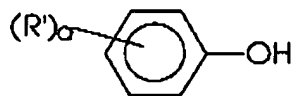
18. (Original) A process according to claim 1 wherein the compound of the formula



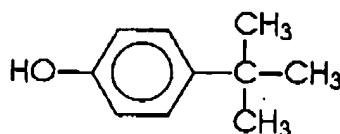
is present.

Application No. 10/722,326

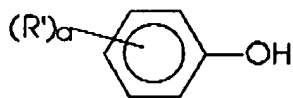
19. (Original) A process according to claim 18 wherein



is



20. (Original) A process according to claim 18 wherein



is a methyl phenol, an ethyl phenol, a propyl phenol, a butyl phenol, a pentyl phenol, a hexyl phenol, a heptyl phenol, an octyl phenol, a nonyl phenol, a decyl phenol, an undecyl phenol, a dodecyl phenol, a phenyl phenol, a tolyl phenol, a benzyl phenol, a methoxy phenol, an ethoxy phenol, a propoxy phenol, a butoxy phenol, a pentyloxy phenol, a hexyloxy phenol, a heptyloxy phenol, an octyloxy phenol, a nonyloxy phenol, a decyloxy phenol, an undecyloxy phenol, a dodecyloxy phenol, a phenoxy phenol, a tolyloxy phenol, a benzyloxy phenol, a (polyethyleneoxy) phenol, a (polypropyleneoxy) phenol, a (polybutyleneoxy) phenol, a naphthol, or a mixture thereof.

Application No. 10/722,326

21. (Original) A process according to claim 1 wherein the carbonate base is lithium carbonate, sodium carbonate, potassium carbonate, cesium carbonate, or a mixture thereof.

22. (Original) A process according to claim 1 wherein the carbonate base is potassium carbonate.

23. (Original) A process according to claim 1 wherein the carbonate base is cesium carbonate.

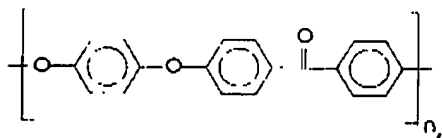
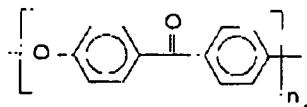
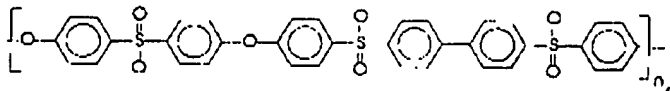
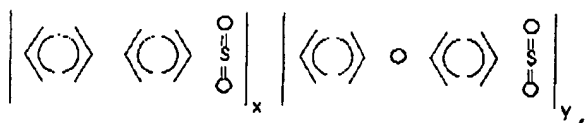
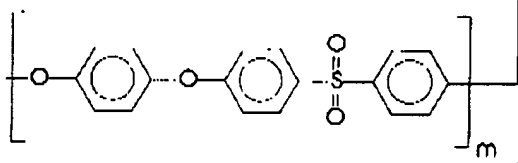
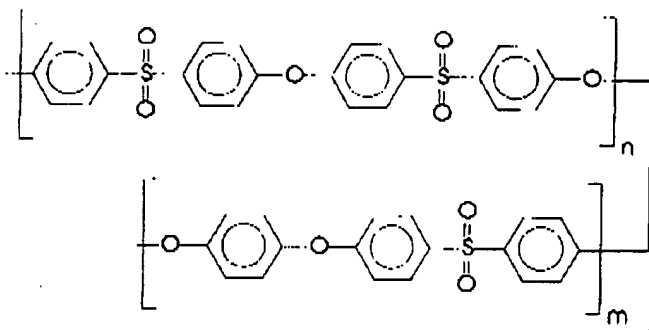
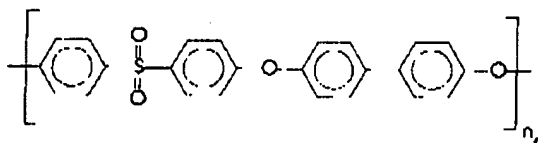
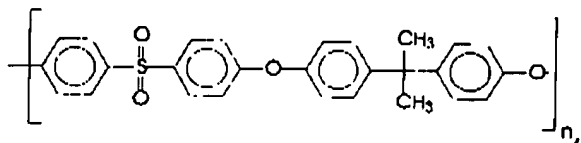
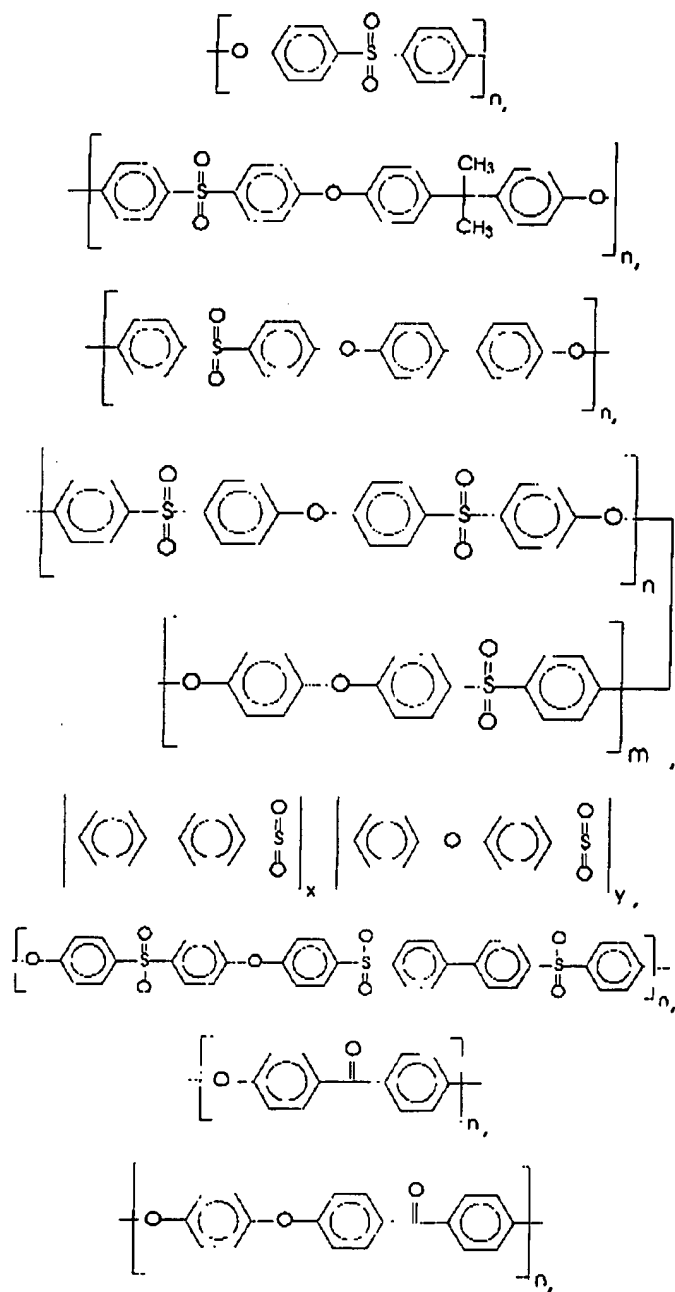
24. (Original) A process according to claim 1 wherein a solvent is present and wherein the reaction mixture is heated to reflux temperature.

25. (Original) A process according to claim 1 wherein water is removed from the reaction mixture by azeotropic distillation.

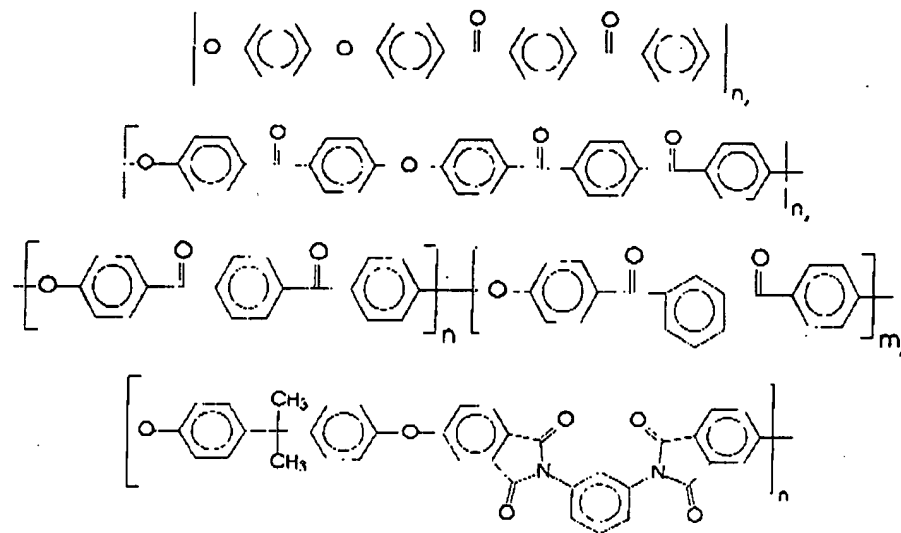
26. (Original) A process according to claim 25 wherein the azeotropic distillation is carried out with toluene.

Application No. 10/722,326

27. (Original) A process according to claim 1 wherein the linear polymer is



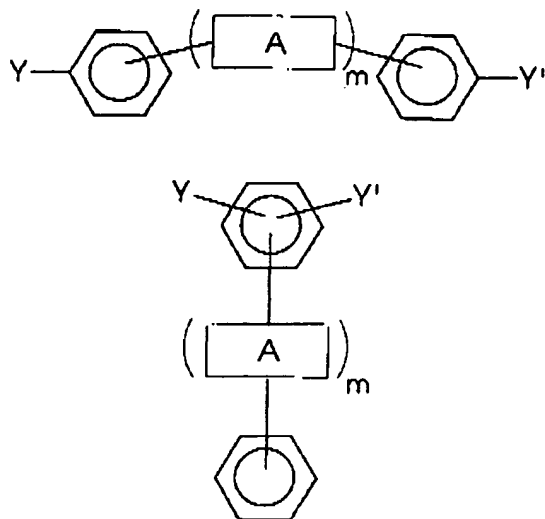
Application No. 10/722,326



or mixtures thereof.

Application No. 10/722,326

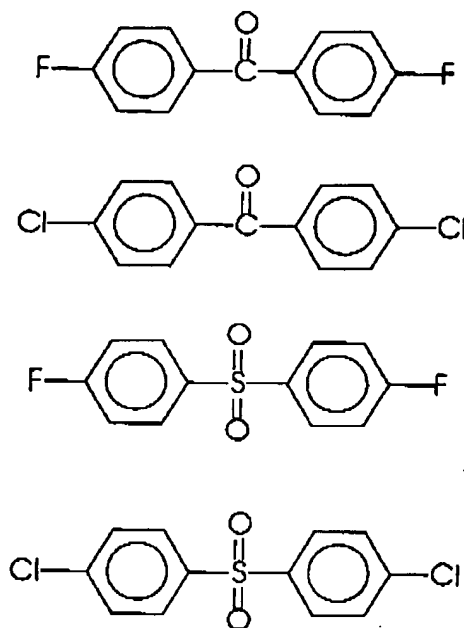
28. (Original) A process according to claim 1 wherein the reaction mixture further contains a dihalogenated compound of the formula



or mixtures thereof, wherein Y and Y' each, independently of the other, is a fluorine atom or a chlorine atom.

Application No. 10/722,326

29. (Original) A process according to claim 28 wherein the dihalogenated compound is



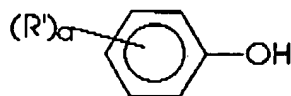
or mixtures thereof.

Application No. 10/722,326

30. (Original) A process according to claim 28 wherein the compound of the formula



is present, wherein the dihalogenated compound is present in an amount of at least about 0.4 mole of dihalogenated compound per every one mole of compound of the formula



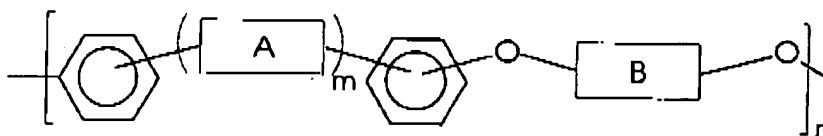
and wherein the dihalogenated compound is present in an amount of no more than about 0.6 mole of dihalogenated compound per every one mole of compound of the formula



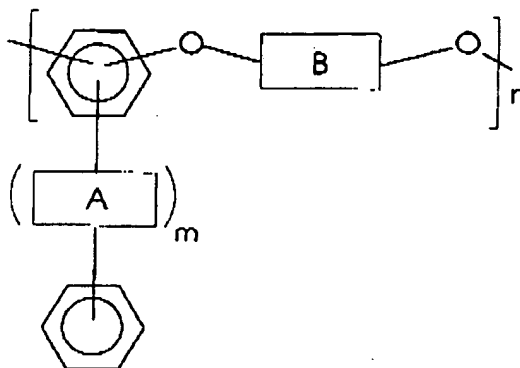
31. (Original) A process according to claim 28 wherein x is 3, wherein the dihalogenated compound is present in an amount of at least about 1.4 moles of dihalogenated monomer per every one mole of polyfunctional phenol compound, and wherein the dihalogenated compound is present in an amount of no more than about 1.6 moles of dihalogenated monomer per every one mole of polyfunctional phenol compound.

Application No. 10/722,326

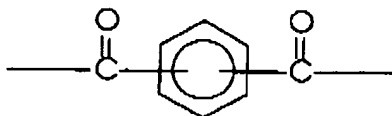
32. (Original) A process for preparing a branched polyarylene ether polymer which comprises (A) providing a reaction mixture which comprises (i) a solvent, (ii) a polyfunctional phenol compound of the formula $\text{Ar}(\text{OH})_x$ wherein $x \geq 3$ and wherein Ar is an aryl moiety or an alkylaryl moiety, provided that when Ar is an alkylaryl moiety at least three of the -OH groups are bonded to an aryl portion thereof, (iii) one or more linear polymers of the formula



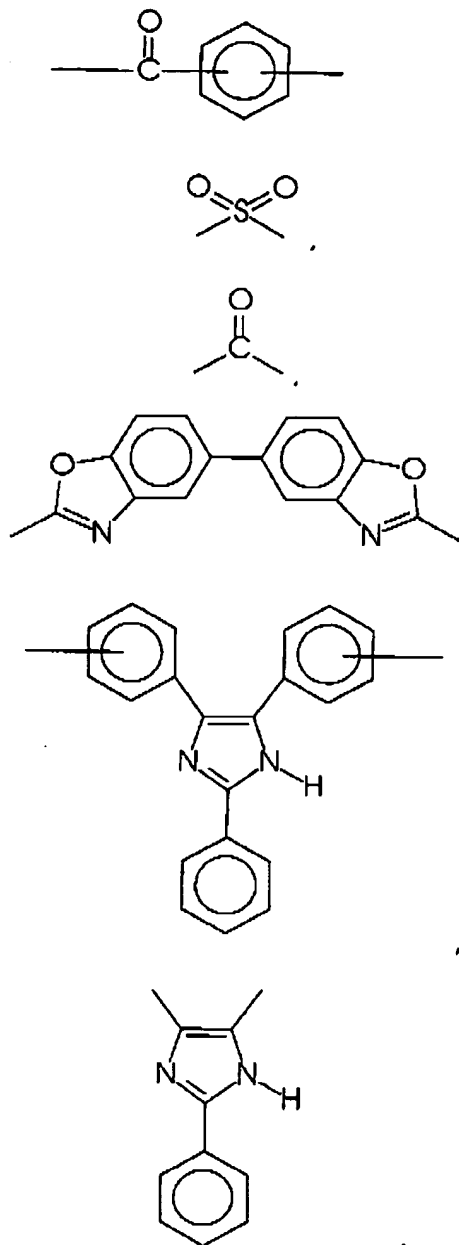
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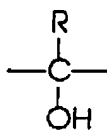
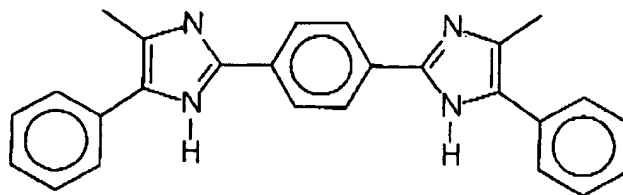
wherein each m, independently of the others, is an integer of 0 or 1, each A, independently of the others, is



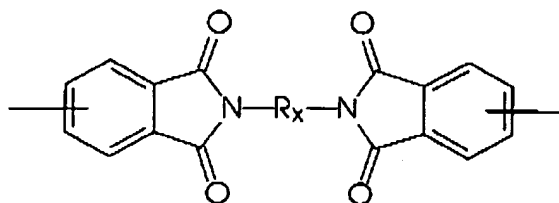
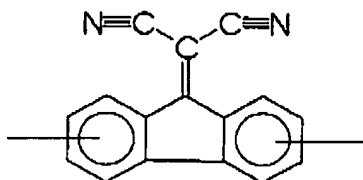
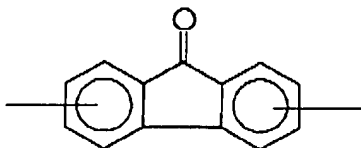
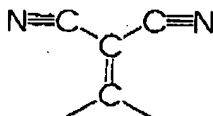
Application No. 10/722,326



Application No. 10/722,326

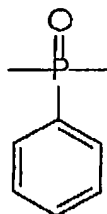
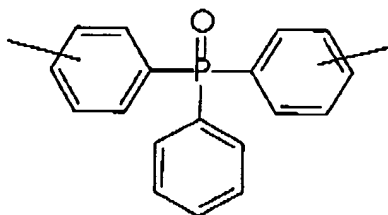


wherein R is a hydrogen atom, an alkyl group, an aryl group, an arylalkyl group, an alkylaryl group, or mixtures thereof,

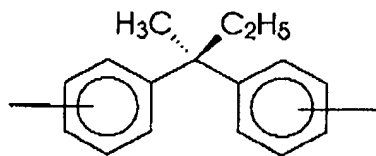
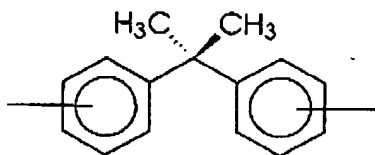
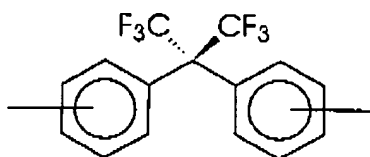


Application No. 10/722,326

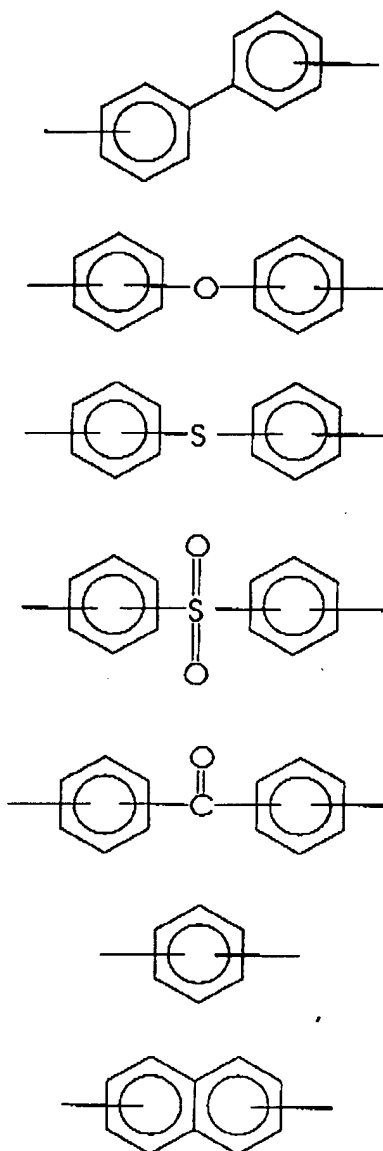
wherein R_x is an alkylene group, an arylene group, an arylalkylene group, an alkylarylene group, or mixtures thereof,



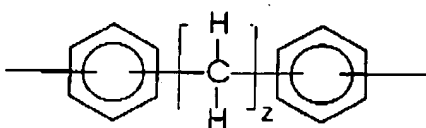
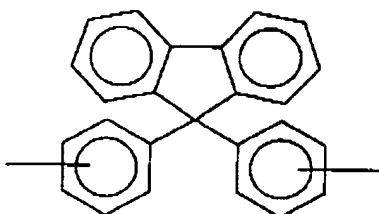
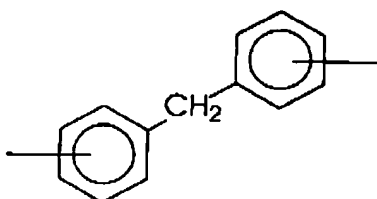
or mixtures thereof, each B, independently of the others, is



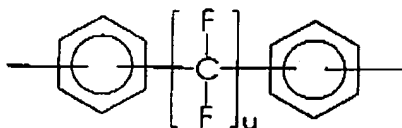
Application No. 10/722,326



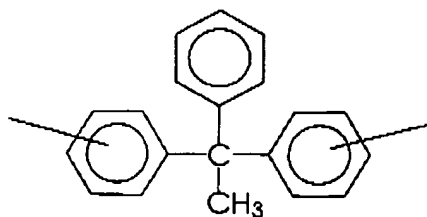
Application No. 10/722,326



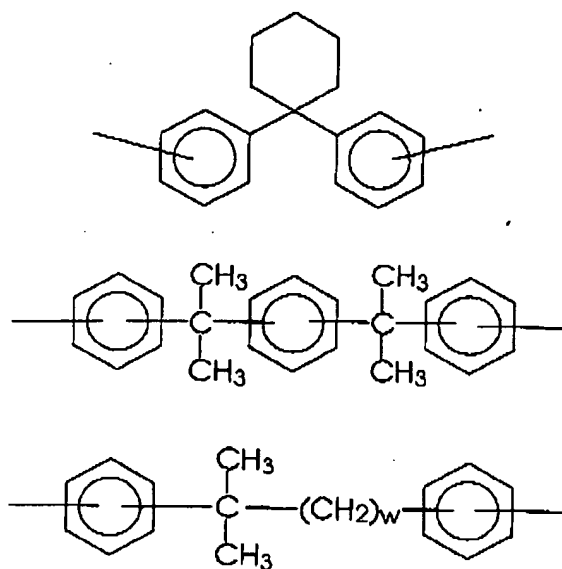
wherein z is an integer of from 2 to about 20,



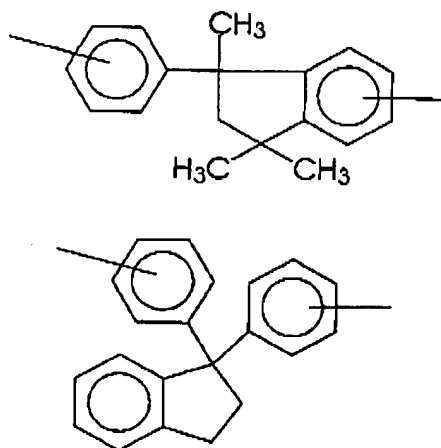
wherein u is an integer of from 1 to about 20,



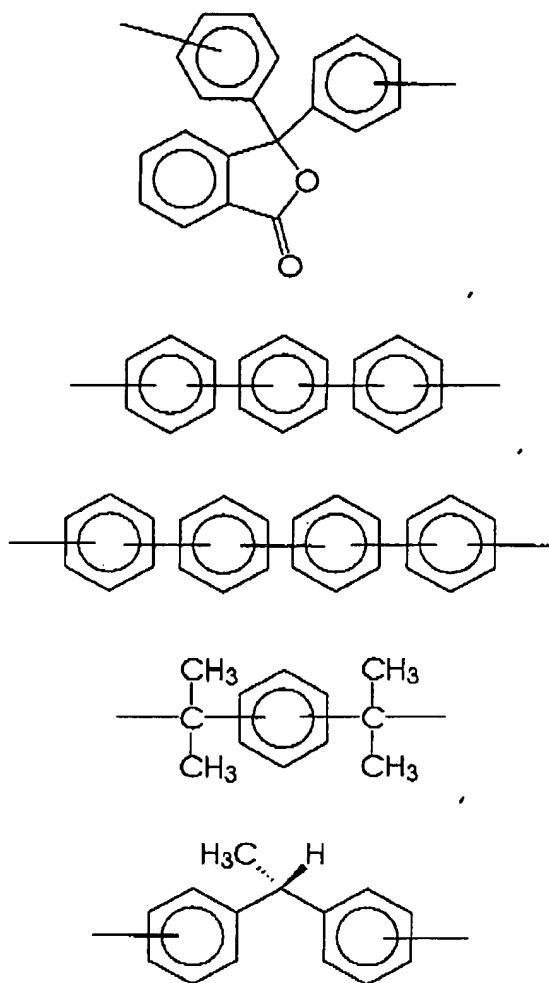
Application No. 10/722,326



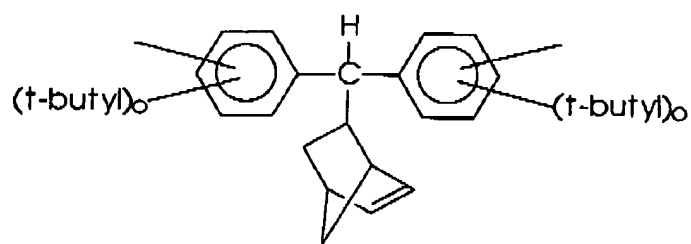
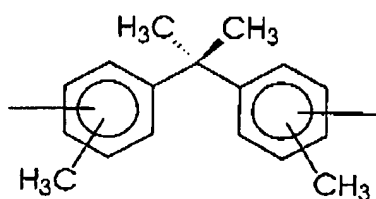
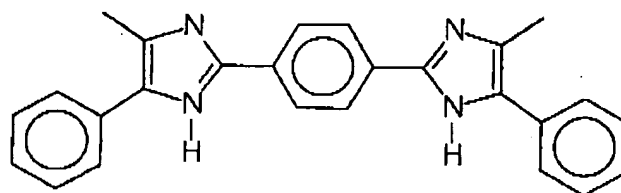
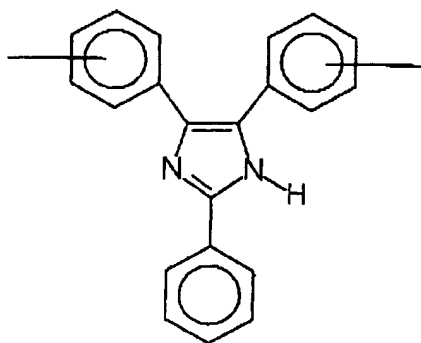
wherein w is an integer of from 1 to about 20,



Application No. 10/722,326

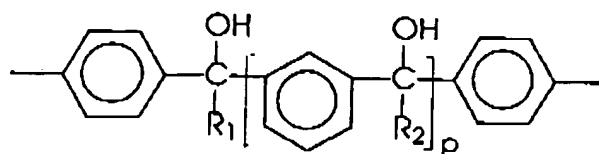


Application No. 10/722,326

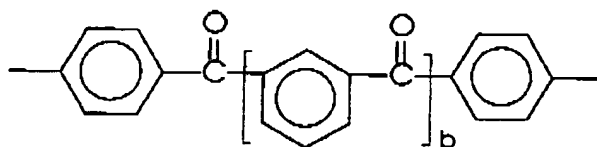


wherein each *o*, independently of the other, is an integer of 1, 2, 3, or 4,

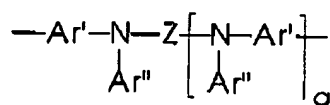
Application No. 10/722,326



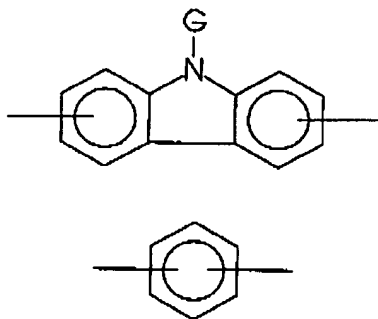
wherein R_1 and R_2 each, independently of the other, are hydrogen atoms, alkyl groups, aryl groups, arylalkyl groups, alkylaryl groups, or mixtures thereof, and p is an integer of 0 or 1,



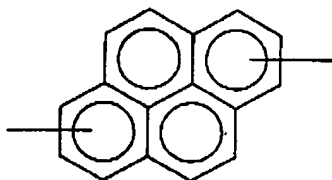
wherein b is an integer of 0 or 1,



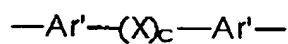
wherein (1) Z is



Application No. 10/722,326



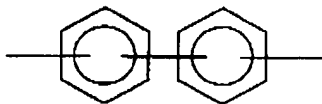
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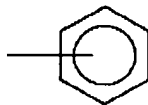
wherein c is 0 or 1; (2) Ar' is



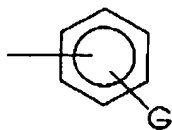
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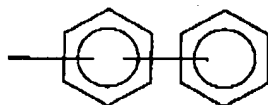
(3) G is an alkyl group selected from alkyl groups containing from about 2 to about 10 carbon atoms; (4) Ar'' is



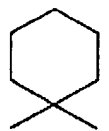
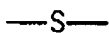
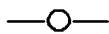
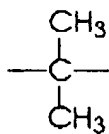
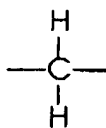
Application No. 10/722,326



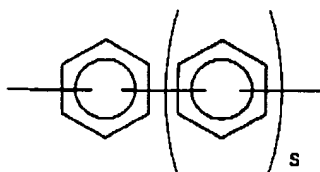
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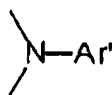
(5) X is



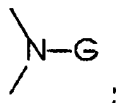
Application No. 10/722,326



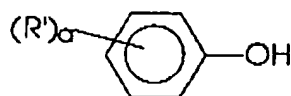
wherein s is 0, 1, or 2.



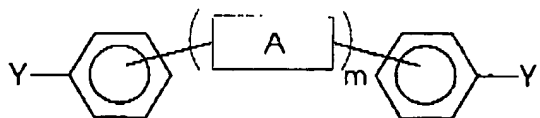
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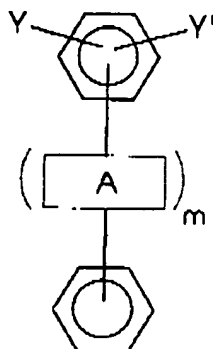
and (6) q is 0 or 1; or mixtures thereof, and n is an integer representing the number of repeat monomer units, (iv) a compound of the formula



wherein a is an integer of from 1 to 5 and R' is a hydrogen atom, an alkyl group, an aryl group, an arylalkyl group, an alkylaryl group, or a mixture thereof, wherein two or more R' groups can be joined together to form a ring, (v) a carbonate base, and (vi) a dihalogenated monomer compound of the formula



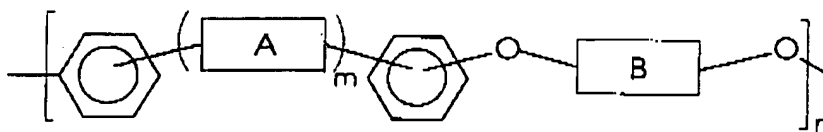
Application No. 10/722,326



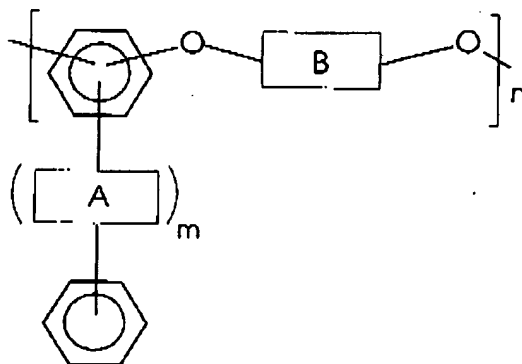
or mixtures thereof, wherein Y and Y' each, independently of the other, is a fluorine atom or a chlorine atom; and (B) heating the reaction mixture and removing generated water from the reaction mixture, thereby effecting a polymerization reaction.

Application No. 10/722,326

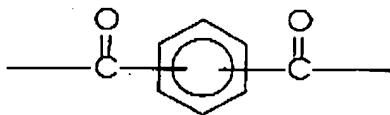
33. (Original) A process for preparing a branched polyarylene ether polymer which comprises (A) providing a reaction mixture which comprises (i) a solvent, (ii) a polyfunctional phenol compound of the formula $\text{Ar}(\text{OH})_x$ wherein $x \geq 3$ and wherein Ar is an aryl moiety or an alkylaryl moiety, provided that when Ar is an alkylaryl moiety at least three of the -OH groups are bonded to an aryl portion thereof, (iii) one or more linear polymers of the formula



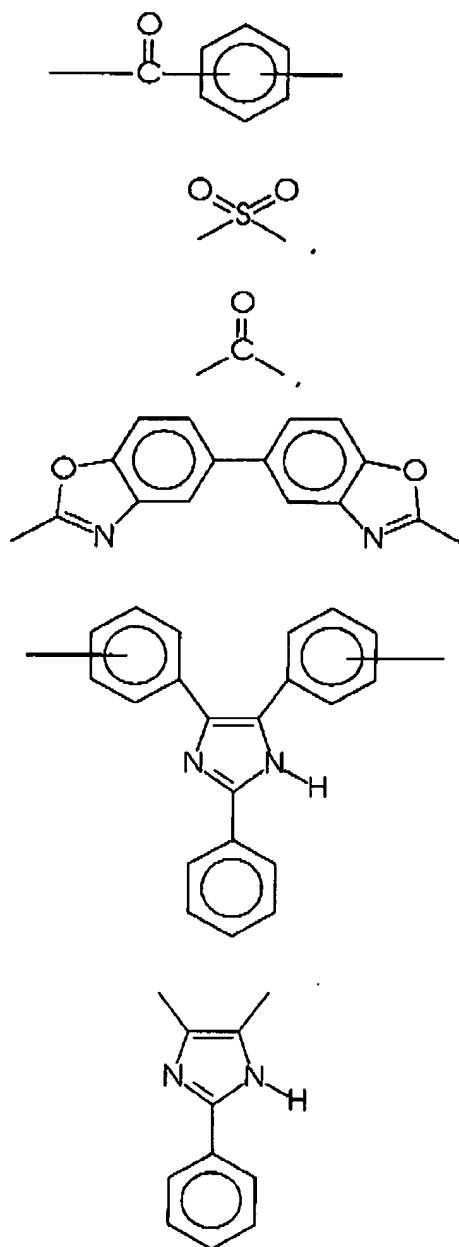
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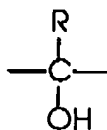
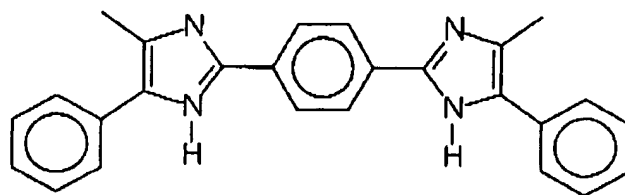
wherein each m, independently of the others, is an integer of 0 or 1, each A, independently of the others, is



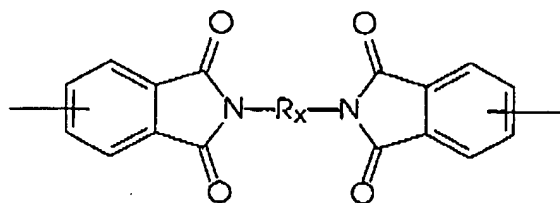
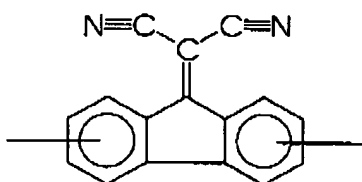
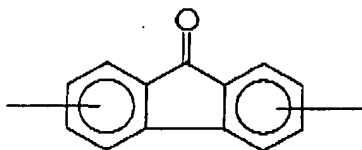
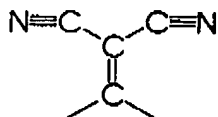
Application No. 10/722,326



Application No. 10/722,326

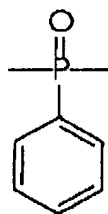
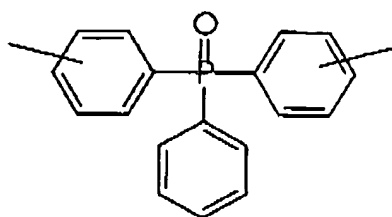


wherein R is a hydrogen atom, an alkyl group, an aryl group, an arylalkyl group, an alkylaryl group, or mixtures thereof,

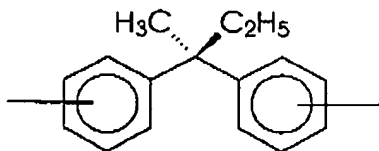
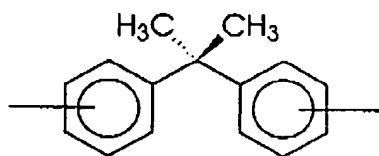
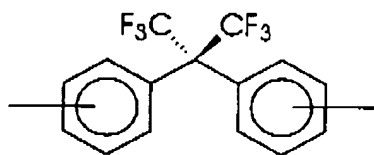


Application No. 10/722,326

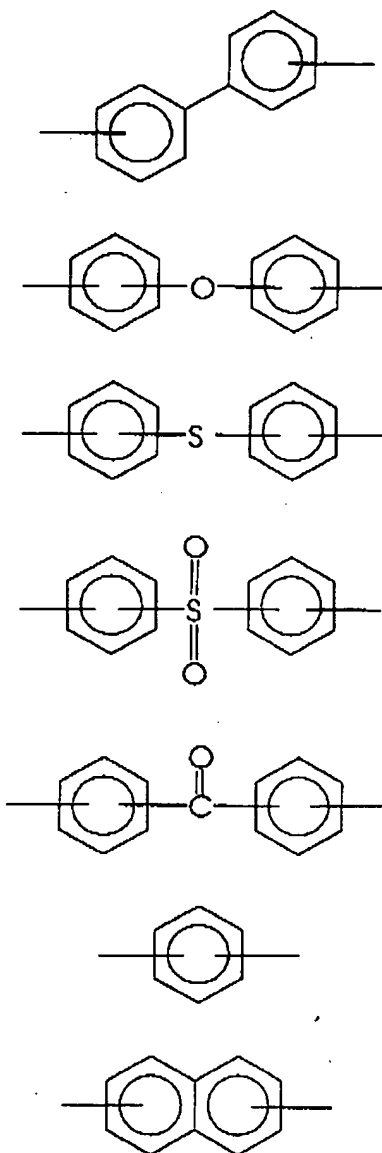
wherein R_x is an alkylene group, an arylene group, an arylalkylene group, an alkylarylene group, or mixtures thereof,



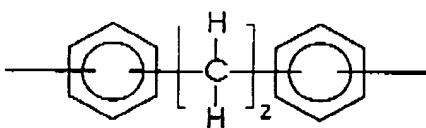
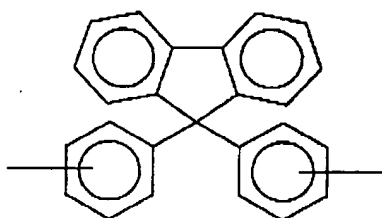
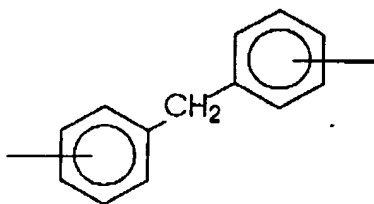
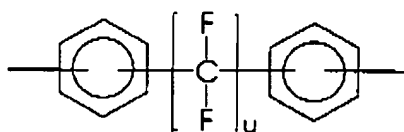
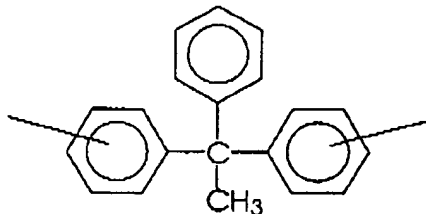
or mixtures thereof, each B, independently of the others, is



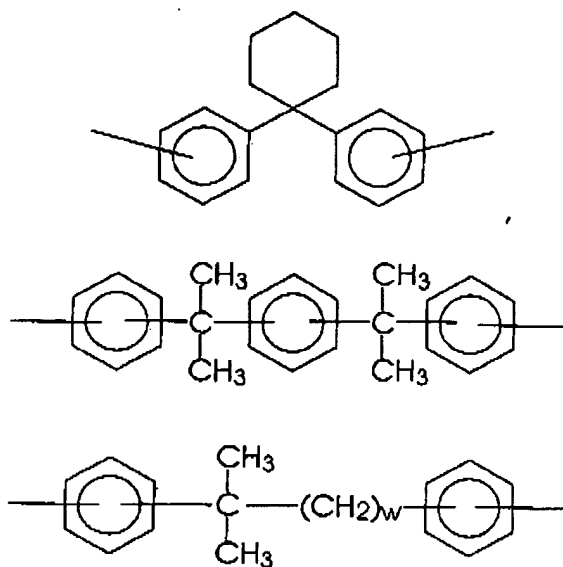
Application No. 10/722,326



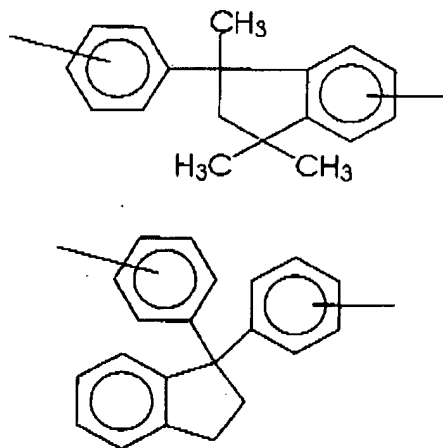
Application No. 10/722,326

wherein z is an integer of from 2 to about 20,wherein u is an integer of from 1 to about 20,

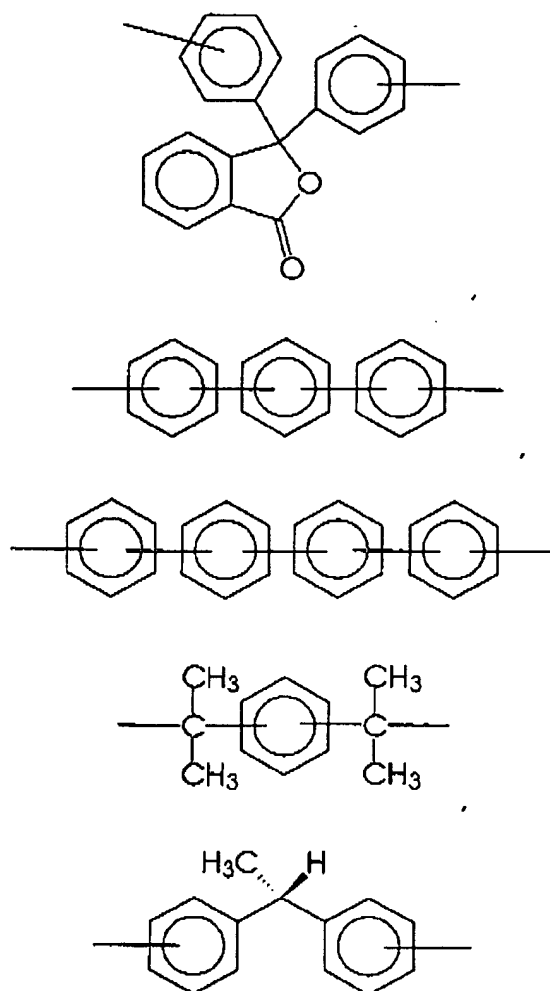
Application No. 10/722,326



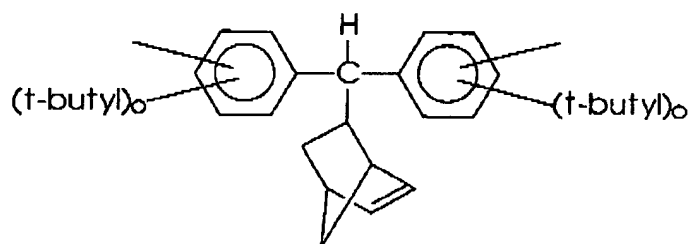
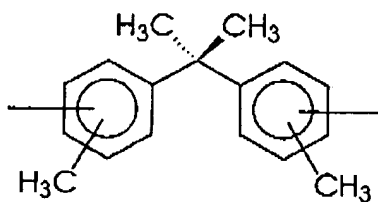
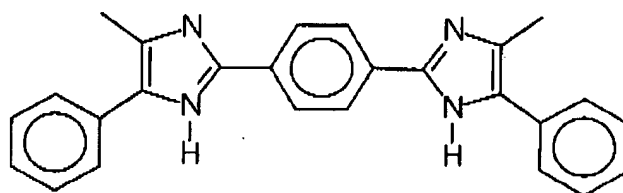
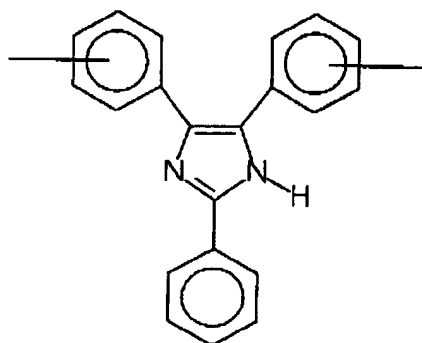
wherein w is an integer of from 1 to about 20,



Application No. 10/722,326

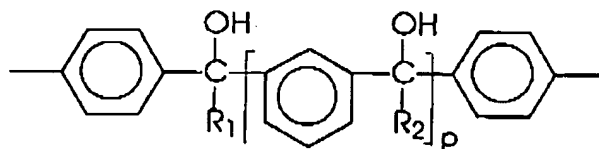


Application No. 10/722,326

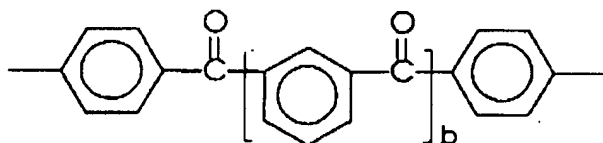


wherein each α , independently of the other, is an integer of 1, 2, 3, or 4,

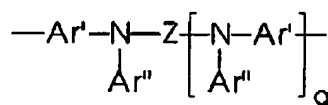
Application No. 10/722,326



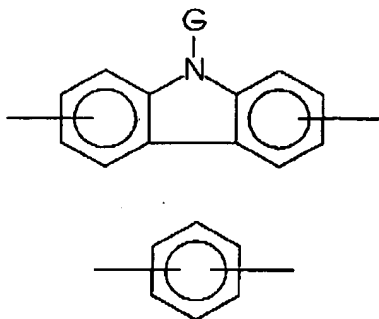
wherein R_1 and R_2 each, independently of the other, are hydrogen atoms, alkyl groups, aryl groups, arylalkyl groups, alkylaryl groups, or mixtures thereof, and p is an integer of 0 or 1,



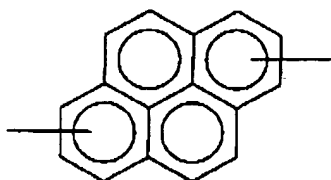
wherein b is an integer of 0 or 1,



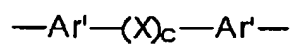
wherein (1) Z is



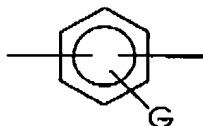
Application No. 10/722,326



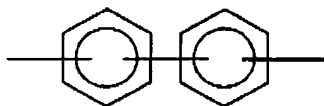
or



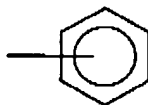
wherein c is 0 or 1; (2) Ar' is



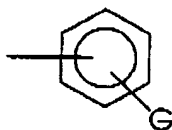
or



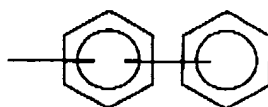
(3) G is an alkyl group selected from alkyl groups containing from about 2 to about 10 carbon atoms; (4) Ar'' is



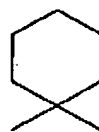
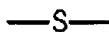
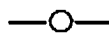
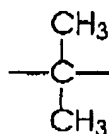
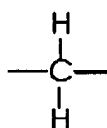
Application No. 10/722,326



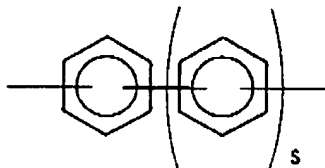
or



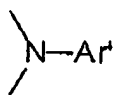
(5) X is



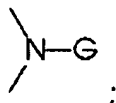
Application No. 10/722,326



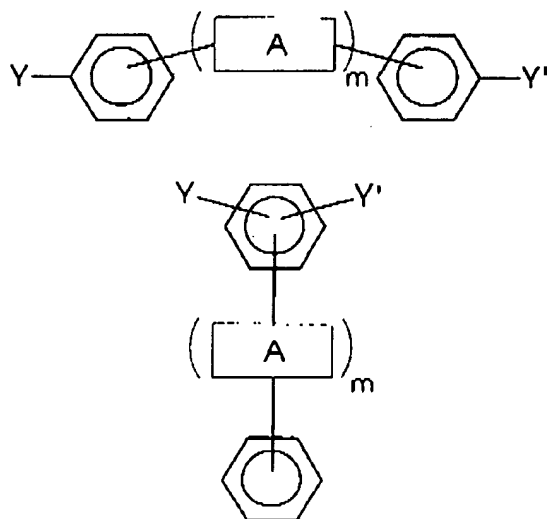
wherein s is 0, 1, or 2,



or



and (6) q is 0 or 1; or mixtures thereof, and n is an integer representing the number of repeat monomer units, (iv) a carbonate base, and (v) a dihalogenated monomer compound of the formula



or mixtures thereof, wherein Y and Y' each, independently of the other, is a fluorine atom or a chlorine atom; and (B) heating the reaction mixture

Application No. 10/722,326

and removing generated water from the reaction mixture, thereby effecting a polymerization reaction.